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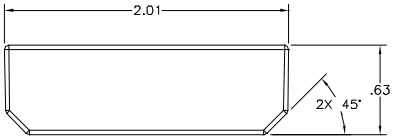
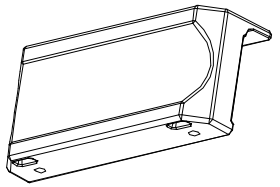
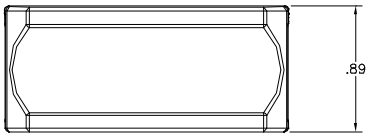
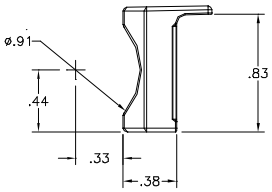


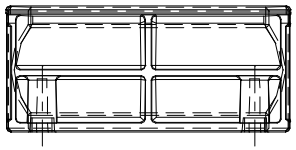


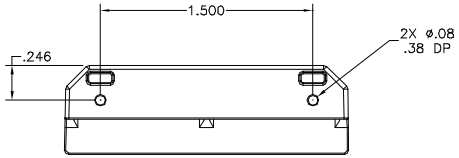
TEXTURE SIDE





FINISH SIDE





NOTES:

1. MATERIAL: GE PLASTICS GE LEXAN 920-701, UL RECOGNIZED, 94V-0
2. MATERIAL: USE ONLY 100% VIRGIN MATERIAL, NO SUBSTITUTE OR REGRIND MATERIAL ALLOWED.
3. COLOR: BLACK , PER GE PART No. 920-701
4. FINISH: SPI/SPE #2 OR BETTER (INSIDE)
5. TEXTURE: A-YS-1286 PER YICK SANG, OR MOLD-TECH 11020, (OUTSIDE)
6. CONSULT INSPIRED ENERGY ENGINEERING PRIOR TO LOCATING GATES, KNOCKOUTS, PARTING LINES AND OTHER MARKINGS
7. BREAK ALL SHARP EDGES AND CORNERS WITH A .005 R. MAX., UNLESS OTHERWISE SPECIFIED
8. PART TO BE FREE OF SINK MARKS, BLOW HOLES, KNIT LINES, FLOW LINES, SCRATCHES, ETC.
9. IF MOLD RELEASE IS USED ONLY A PAINTABLE GRADE IS ALLOWED
10. MAX WARPAGE ALLOWED END TO END IS .010
11. ALL GEOMETRY FOR PARTS TO BE ABTAINED FROM 3D MODEL FILES SUPPLIED BY INSPIRED ENERGY
12. MOLDER RESPONSIBLE FOR SHRINKAGE OF MATERIAL TO AQUIRE 3D MODEL DIMENSIONS

NEXT ASSEMBLY	BILL OF MAT'L.					
		LOC	REV	APPR	DATE	EWO/ECN NO.
		REVISIONS				

UNLESS OTHERWISE SPECIFIED:
1. ALL MACHINED SURFACES TO BE 63 MICROINCHES OR SMOOTHER.
2. ALL DIMENSIONS ARE IN INCHES.

TOLERANCES:
.XX ±.02 | FRACTIONS ± 1/64
.XXX ±.005 | ANGLE ±1/4°
.XXXX ±.0005

INSPIRED ENERGY®
SOLUTIONS FOR PORTABLE POWER
NEWBERRY, FLORIDA

3rd ANGLE PROJECTION

DRAWN	DATE	APPROVED	ADDITIONAL TEXT:
M. ORLER	1/2/08		
SCALE 2:1	CHECKED	DATE ISSUED	MACHINE NAME:

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PART DESC.: GUIDE BLOCK

SHEET 1 OF 1

ENGINEERING NO. 936143

DWG. NO. C 1 REV.

SIZE

07/17/2008